PRECISION ROLL GRINDERS, INC.



Delivering "Well-Rounded" Solutions

PRG is your partner in productivity

The Company

BLUE RIDGE PAPER PRODUCTS, INC., located in Canton, North Carolina, serves the paper and bleached board industries. The mill specializes in general paper production, including packaging, envelope papers, writing papers and printing papers.

The Problem

Blue Ridge faced troubles after a bad grinding experience with another supplier. As a result, production didn't meet Blue Ridge's standards of quality.

PRG's Solutions

PRG attended to the defective calender roll and repaired all of the damage. A quick response allowed Blue Ridge to resume normal business within a few short days. Today, PRG maintains the calender rolls on three of Blue Ridge's machines.

"Since we started working with PRG, we have greatly reduced our changeout frequency. Our rolls run longer than ever before, allowing me to better utilize maintenance personnel for other tasks."

> Mike Umbarger Roll Maintenance Supervisor BLUE RIDGE PAPER PRODUCTS, INC.



For total roll care, no one else even comes close

To learn more about how PRG can solve your problems — as well as help you achieve the highest levels of productivity, day after day, year after year — please call our nearest location or visit www.precisionrollgrinders.com

Industries served

- Aluminum
- Chocolate
- Flooring
- Food Processing
- Forest Products
- Ink
- Nonwovens
- Paper
- Plastic
- Rigid Film
- Rubber
- Metals
- Specialty Metals
- Steel
- Turbine & Compressor



The Range of **Roll Materials:**

- Brass
- Carbide Coated
- Ceramic
- Chilled Cast Iron
- Chrome
- Composite
- Copper
- Engraved
- Forged Steel
- Granite
- Polyurethane
- Rubber
- Stainless Steel
- Steel

PHYSICAL CAPABILITIES

Grinding Capacity

Diameter 2" to 144" up to 600" up to 240,000 lbs. Length Weight

50 mm to 3,660 mm up to 15,240 mm up to 109,091 kg

CNC Lathe Capacity

Diameter

66" over carriage 78.7" over ways Length up to 840" Weight up to 200,000 lbs.

1,680 mm over carriage 2,000 mm over ways up to 21,336 mm up to 90,910 kg

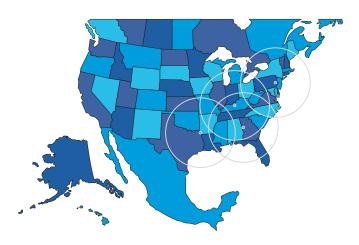
Services:

- Custom Roll Grinding (straight, crowns, tapers)
- Chrome Plating
- Computer-Controlled Special Profiles
- Dynamic Balancing
- Dynamic Leak Testing
- Grooving or Regrooving of Rolls
- Honing
- Hot Grinding
- Journal Repair/Replacement
- Lathe/Machining
- Matte Blasting
- Metal Spraying
- New Carbide Coatings
- New Ceramic Coatings
- New Chilled Iron Rolls & Shells
- Nickel Electroplating
- Reshelling
- Roll Fabrication
- Roll Repair
- Suction Roll Rebuilding
- Superfinishing & Mirror Polishing
- Turning
- Variable Crown Roll Rebuilding
- Welding

Tolerances:

Total indicated runout of face with respect to journals ± 20 millionths of an inch. Surface finishes as fine as 1/4 micro inch Ra.

Multiple locations ... to serve you better!





No one else even comes close™

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