## PRECISION ROLL GRINDERS, INC.



# **Delivering "Well-Rounded" Solutions**

PRG is your partner in productivity

#### The Company

Flanders, headquartered in Evansville, Indiana is an international corporation specializing in the service, repair and manufacture of various types of electric motors. They pride themselves on consistently meeting customer delivery deadlines and maintaining their outstanding reputation for providing the highest quality products in the industry.

#### The Problem

Flanders has the capability to handle their own grinding and maintenance in-house, but when demand for servicing their large-sized motor armatures increased rapidly, they needed a reliable backup service provider. Not just any supplier would do. They needed a partner who understood their scheduling and delivery requirements and was capable of producing extremely tight tolerances on oversized equipment.

#### The Solution

Precision Roll Grinders was up to the task. Utilizing PRG's vast roll grinding knowledge, experience and expertise, Flanders was able to meet customer requirements for armature grinding turnaround times. The result has been the tightest possible tolerances consistently delivered ahead of schedule according to Flanders' unique requirements. PRG also saved Flanders money by spotting a faulty bearing seat repair performed by another provider. By recognizing the problem early on and coordinating with Flanders to determine the best repair method, Precision Roll Grinders was able to fix the journal, preventing complications during re-assembly.

"Every job that we have sent to you (PRG), we have been very satisfied with the quality of the workmanship. We look forward to the future knowing we have someone reliable to do the high quality of work with our name on it. This is what has made us the leader in the motor repair industry throughout the U.S."

Curtis Lamborn Machine Shop Coordinator FLANDERS

# For total roll care, no one else even comes close™

To learn more about how PRG can solve your problems — as well as help you achieve the highest levels of productivity, day after day, year after year — please call our nearest location or visit www.precisionrollgrinders.com

## Industries served

- Aluminum
- Chocolate
- Flooring
- Food Processing
- Forest Products
- Ink
- Nonwovens
- Nonwoven
- Paper
- Plastic
- Rigid Film
- Rubber
- Metals
- Specialty Metals
- Steel
- Turbine & Compressor



#### The Range of **Roll Materials:**

- Brass
- Carbide Coated
- Ceramic
- Chilled Cast Iron
- Chrome
- Composite
- Copper
- Engraved
- Forged Steel
- Granite
- Polyurethane
- Rubber
- Stainless Steel
- Steel

### PHYSICAL CAPABILITIES

Grinding Capacity

Diameter 2" to 144" up to 600" up to 240,000 lbs. Length Weight

50 mm to 3,660 mm up to 15,240 mm up to 109,091 kg

### **CNC Lathe Capacity**

Diameter

66" over carriage 78.7" over ways Length up to 840" Weight up to 200,000 lbs.

1,680 mm over carriage 2,000 mm over ways up to 21,336 mm up to 90,910 kg

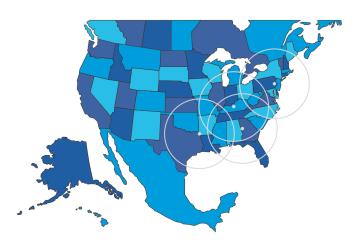
#### **Services:**

- Custom Roll Grinding (straight, crowns, tapers)
- Chrome Plating
- Computer-Controlled Special Profiles
- Dynamic Balancing
- Dynamic Leak Testing
- Grooving or Regrooving of Rolls
- Honing
- Hot Grinding
- Journal Repair/Replacement
- Lathe/Machining
- Matte Blasting
- Metal Spraying
- New Carbide Coatings
- New Ceramic Coatings
- New Chilled Iron Rolls & Shells
- Nickel Electroplating
- Reshelling
- Roll Fabrication
- Roll Repair
- Suction Roll Rebuilding
- Superfinishing & Mirror Polishing
- Turning
- Variable Crown Roll Rebuilding
- Welding

#### **Tolerances:**

Total indicated runout of face with respect to journals ±20 millionths of an inch. Surface finishes as fine as 1/4 micro inch Ra.

### Multiple locations ... to serve you better!





No one else even comes close<sup>TM</sup>

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